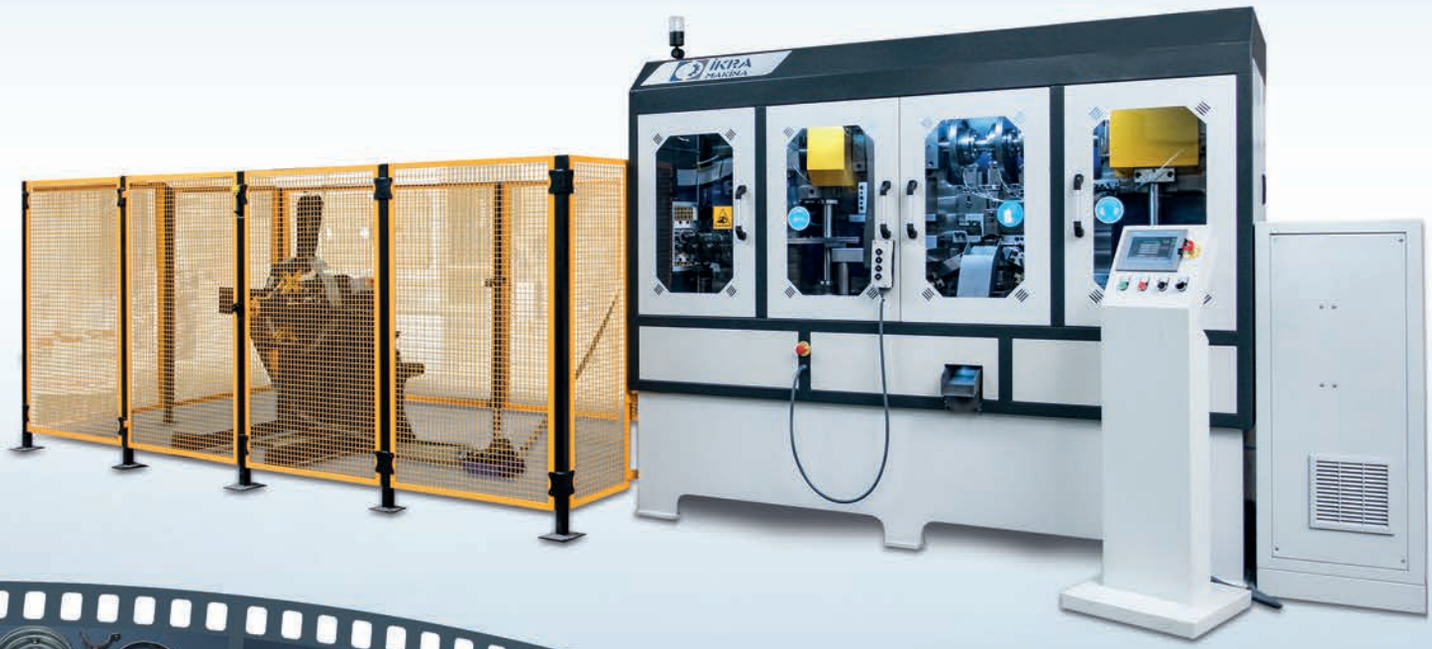
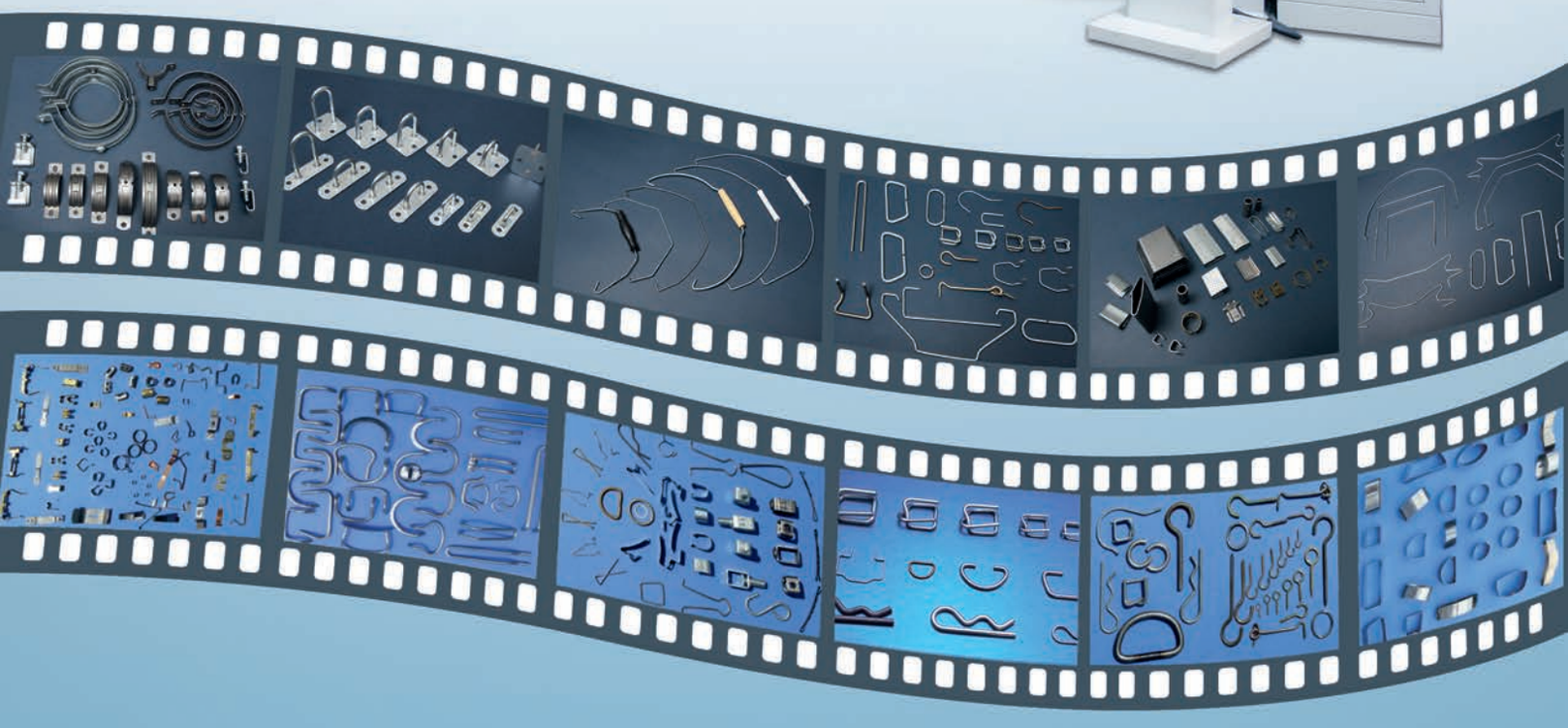
İKRA MAKİNA

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines





www.ikramakina.com.tr

İKRA MAKİNA

Hakkımızda
About Us

2005 yılında kurulan firmamız,
tel ve sac işleme makineleri imalatının yanı sıra,
otomasyon sektörüne yönelik sistemler ve kalıp imalatı yapmaktadır.

Dünyanın çeşitli ülkelerinde çalışan makinaları olan firmamızıın temel amacı ;
hızlı ve düşük maliyetlerle kaliteli üretim yapan tezgahlar üreterek, iç ve dış pazarda
yer alan tüm müşterilerimizin daha verimli üretim yapmalarına katkıda bulunmaktır.

Our company established in 2005 to produce not only wire and strip forming machines but also automation systems mainly for automotive industry and making customized molds for kitchenware field.

Our company's goal is to produce fast and economical machines which manufacture high quality final products for our customers in all round of the world.
In this respect efficiency of all our customers increase drastically.

Faaliyetlerimiz

- Üniversal form bant ve Tel işleme makinaları
- Otomasyon sistemleri
- Otomatik kılavuz çekme makinaları
- Ürün montaj makinaları
- Elektrik kontak malzemeleri üretim makinaları

Activities of IKRA MAKINA

- Universal wire and strip machines
- Automation systems
- Automatic guiding machines for screws
- Installation machines of final products
- Automatic production machines for switch keys

İstanbul İkitelli Organize Sanayi Bölgesi'ndeki Üretim Merkezimizde Hizmetinizdeyiz.

Our location is Ikıtelli Organized Industry Zone, Istanbul / Turkey

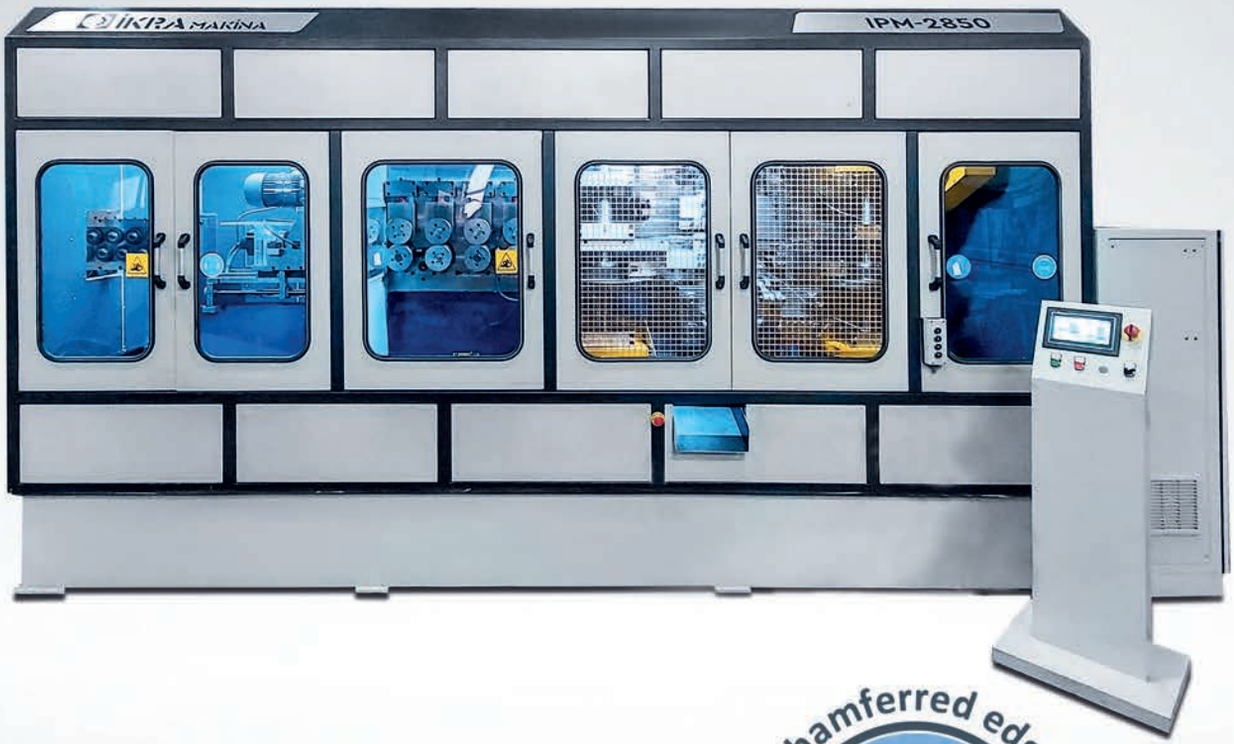
www.ikramakina.com.tr

İKRA MAKİNA

IPM - 2850

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines



MODEL	IPM-2850
Tel Sürme	Servo
Driver	Servo
Tel Çalışma Aralığı	6-16 mm
Size Range Of Dia.	6-16 mm
Yağlama	Zaman Ayarlı Otomatik
Lubrication	Time Restricted Automatic
Ana Motor	15 Kw
Main Engine	15 Kw
Ağırlık	12 Ton
Weight	12 Tonnes
Ebatlar	1500 x 2500 x 5500 mm
Sizes	1500 x 2500 x 5500 mm

Specialist of Mechanical Movement...

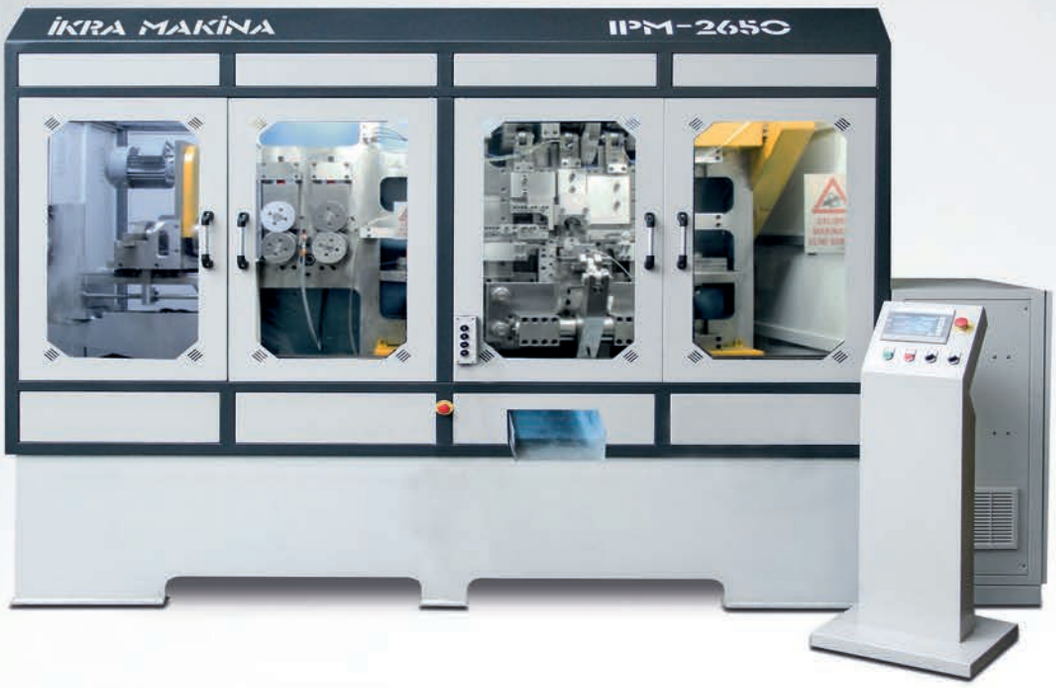
www.ikramakina.com.tr

İKRA MAKİNA

IPM - 2650

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines



MODEL	IPM -2650
Tel Sürme	Servo
Driver	Servo
Tel Çalışma Aralığı	4-10 mm (Paslanmaz Çelik Tel)
Size Range Of Dia.	4-10 mm (Stainless Steel Wire)
Yağlama	Zaman Ayarlı Otomatik
Lubrication	Time Restricted Automatic
Ana Motor	15 Kw
Main Engine	15 Kw
Ağırlık	8 Ton
Weight	8 Tonnes
Ebatlar	1500 x 2500 x 5500 mm
Sizes	1500 x 2500 x 5500 mm

Specialist of
Mechanical Movement...

www.ikramakina.com.tr

İKRA MAKİNA

IPM - 2650 S

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-2650 S
Sac Sürme Boyu	Servo
Length Of Feeding	Servo
Maksimum Sac Genişliği	60 mm
Max. Witdh of Strip	60 mm
Sac Sürme Hassasiyeti	0,10 mm
Tolarence of Feeding	0,10 mm
Üretim Adet Aralığı	40/80 d/d
The Range of Forming Speed	40/80 d/d
Pres	40 Ton
Press Stroke	40 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	15 Kw
Engine	15 Kw
Ağırlık	5.5 Ton
Weight	5.5 Tonnes
Ebatlar	1500 x 2400 x 3500 mm
Sizes	1500 x 2400 x 3500 mm

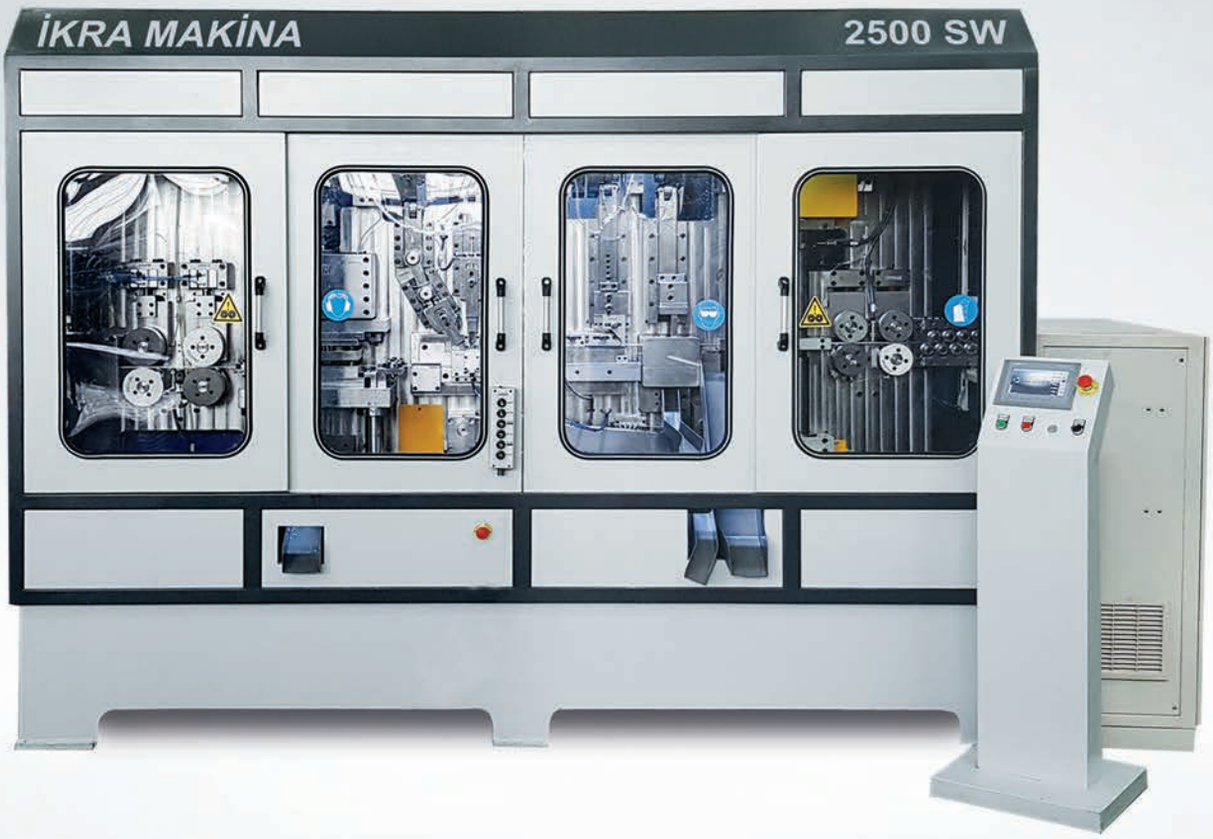
www.ikramakina.com.tr

İKRA MAKİNA

IPM - 2500 SW

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines



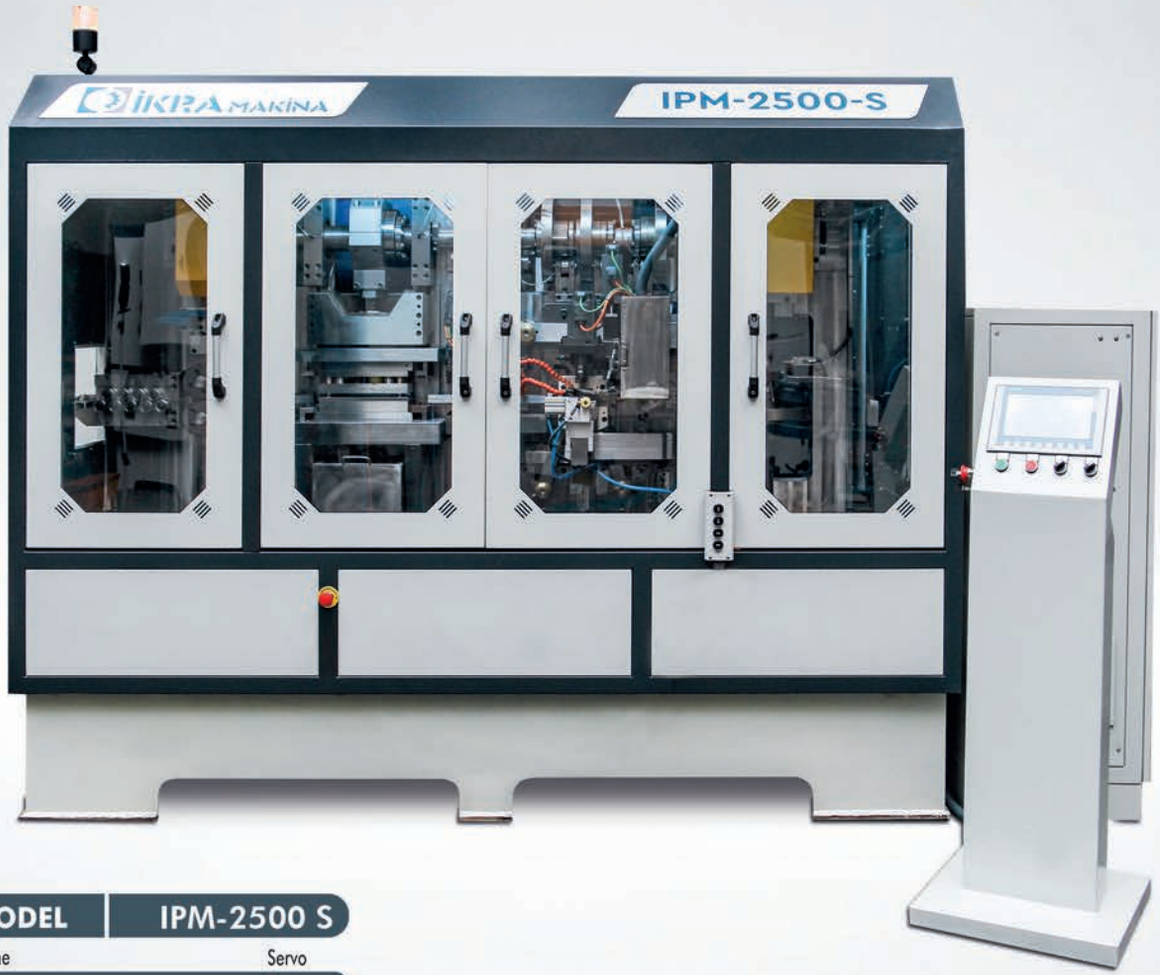
MODEL	IPM-2500 SW
Sac Sürme Boyu	Servo
Max. Lenght of Strip	Servo
Maksimum Sac Genişliği	50 mm
Max. Witdh of Strip	50 mm
Sac Sürme Hassasiyeti	0,10 mm
Tolarence of Strip Feeding	0,10 mm
Tel Sürme Boyu	Servo
Max. Lenght of Wire	Servo
Tel Sürme Hassasiyeti	0,10 mm
Tolarence of Wire Feeding	0,10 mm
Üretim Adet Aralığı	30/60 d/d
The Range of Forming Speed	30/60 d/d
Pres	30 Ton
Press Stroke	30 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	11 Kw
Engine	11 Kw
Ağırlık	6 Ton
Weight	6 Tonnes
Ebatlar	1500x2300x3500 mm
Sizes	1500x2300x3500 mm

İKRA MAKİNA

IPM - 2500 - S

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines



MODEL	IPM-2500 S
Tel Sürme	Servo
Driver	Servo
Maksimum Sac Genişliği	40 mm
Max. Sheet Lenght	40 mm
Sac Sürme Hassasiyeti	0,05 mm
Tolarence of Feeding	0,05 mm
Üretim Adet Aralığı	40/80 d/d
The Range of Forming Speed	40/80 d/d
Pres	30 Ton
Press Stroke	30 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	11Kw
Engine	11 Kw
Ağırlık	5 ton
Weight	5 tonnes
Ebatlar	1500 x 2300 x 3000 mm
Sizes	1500 x 2300 x 3000 mm

Specialist of Mechanical Movement...

www.ikramakina.com.tr

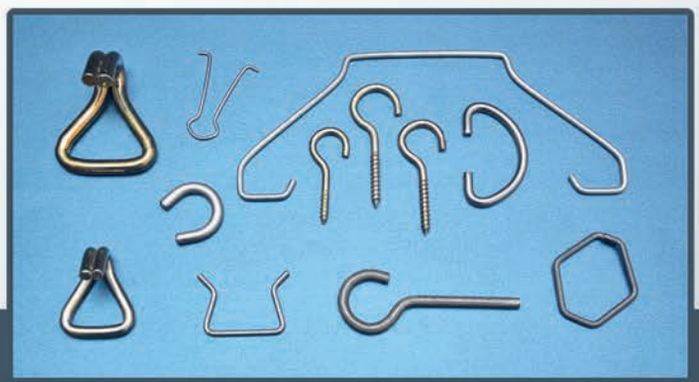
İKRA MAKİNA

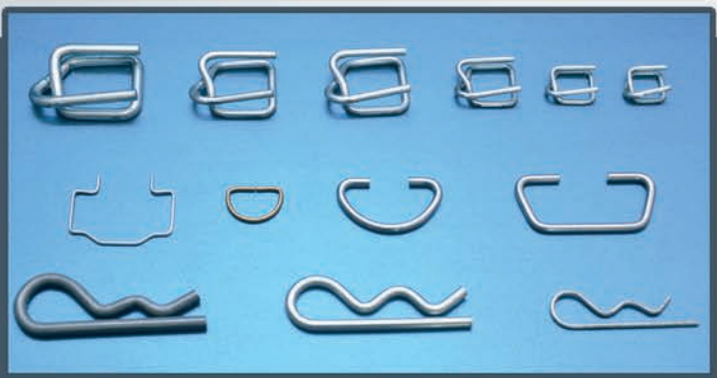
IPM - 2500

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM -2500
Tel Sürme	Servo
Driver	Servo
Tel Çalışma Aralığı	3 - 8 mm
Size Range Of Dia.	3 -8 mm
Yağlama	Zaman Ayarlı Otomatik
Lubrication	Time Restricted Automatic
Ağırlık	5 Ton
Weight	5 Tonnes
Ebatlar	1500x2300x3000 mm
Sizes	1500x2300x3000 mm





Specialist of Mechanical Movement...

www.ikramakina.com.tr

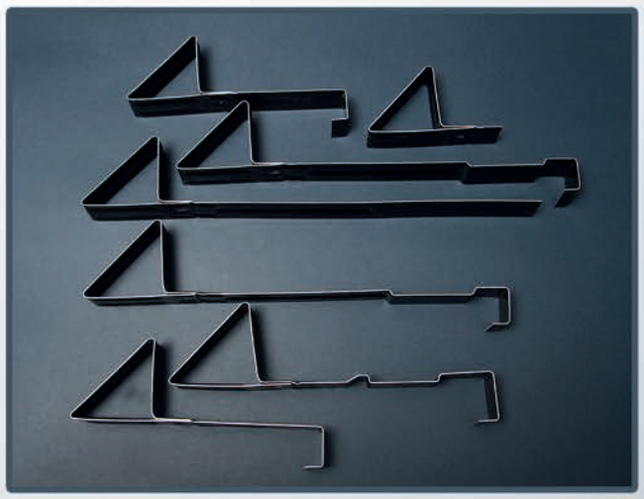
İKRA MAKİNA

IPM - 2500 - SS

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-2500 SS
Tel Sürme	Servo
Driver	Servo
Maksimum Sac Genişliği	40 mm
Max. Sheet Lenght	40 mm
Sac Sürme Hassasiyeti	0,20 mm
Tolarence of Feeding	0,20 mm
Üretim Adet Aralığı	30/60 d/d
The Range of Forming Speed	30/60 d/d
Pres	30 Ton
Press Stroke	30 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	11Kw
Engine	11 Kw
Ağırlık	6 Ton
Weight	6 Tonnes
Ebatlar	1500 x 2300 x 3800 mm
Sizes	1500 x 2300 x 3800 mm



Specialist of Mechanical Movement...

www.ikramakina.com.tr

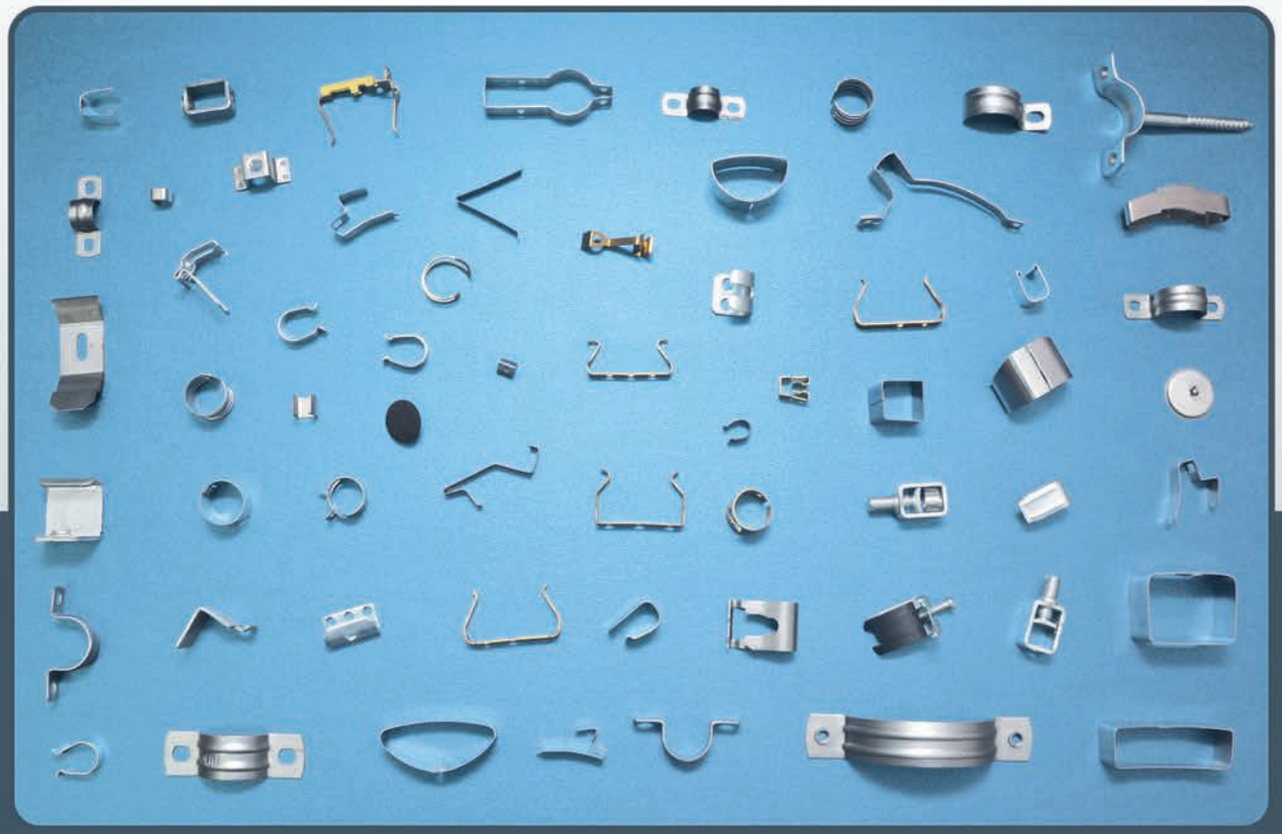
İKRA MAKİNA

IPM - 2000

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM - 2000
Sac Sürme Boyu	0-220 mm
Length Of Feeding	0-220 mm
Maksimum Sac Genişliği	40 mm
Max. Width of strip	40 mm
Sac Sürme Hassasiyeti	0,02
Tolerance Of Feeding	0,02
Üretim Adet Aralığı	80 - 140 d/d
The Range Of Forming Speed	80 - 140 d/d
Pres	15 Ton
Press Stroke	15 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	3.7 Kw
Engine	3.7 Kw
Ağırlık	3.2 Ton
Weight	3.2 Tonnes
Ebatlar	1300 x 2200 x 3000 mm
Sizes	1300 x 2200 x 3000 mm



www.ikramakina.com.tr

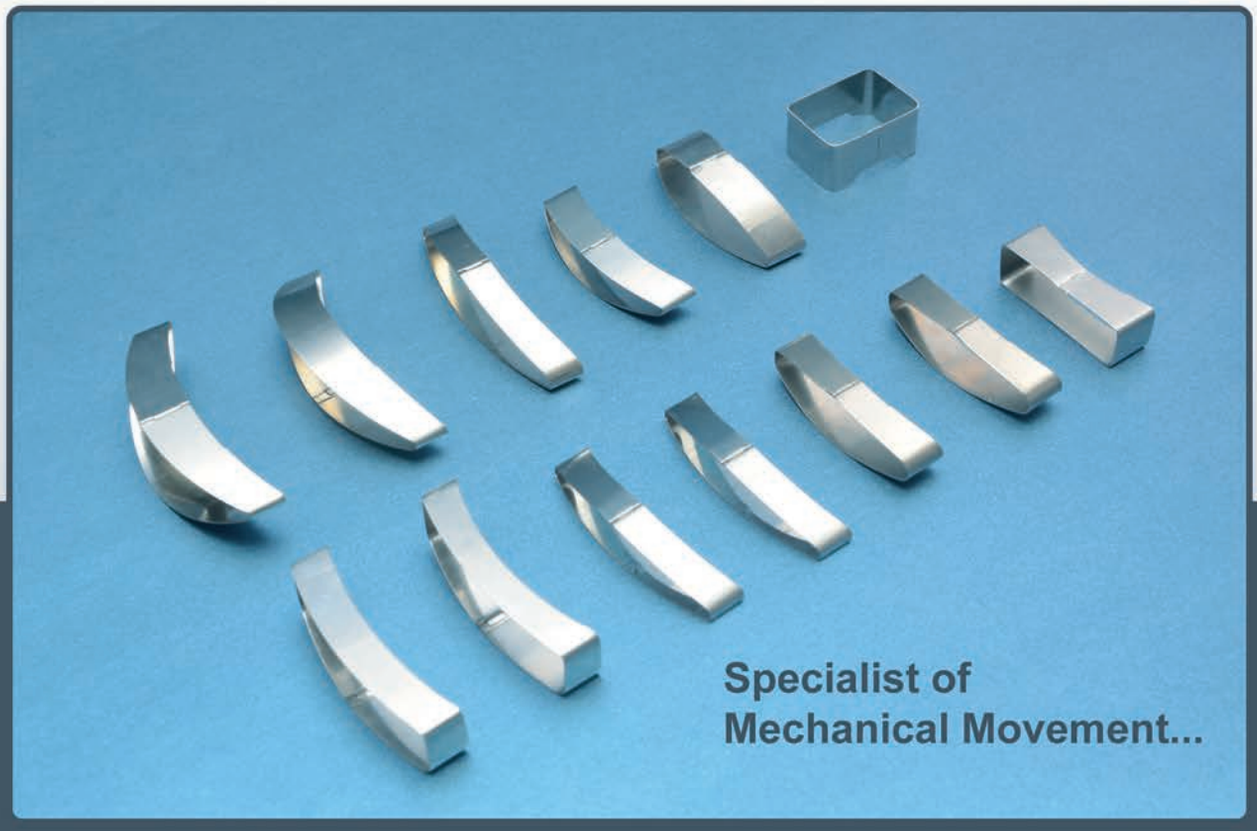
İKRA MAKİNA

IPM - 2200

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-2200
Sac Sürme Boyu	Servo
Length Of Feeding	Servo
Maksimum Sac Genişliği	300 mm
Max. Width of strip	300 mm
Sac Sürme Hassasiyeti	0,20 mm
Tolerance Of Feeding	0,20 mm
Üretim Adet Aralığı	70 - 100 d/d
The Range of Forming Speed	70 - 100 d/d
Pres	20 Ton
Press Stroke	20 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	5.5 Kw
Engine	5.5 Kw
Ağırlık	4 Ton
Weight	4 Tonnes
Ebatlar	1500 x 2200 x 3000 mm
Sizes	1500 x 2200 x 3000 mm



www.ikramakina.com.tr

İKRA MAKİNA

IPM - 1650

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-1650
Sac Sürme Boyu	0 - 150 mm
Length Of Feeding	0 - 150 mm
Maksimum Sac Genişliği	35 mm
Max. Width of strip	35 mm
Sac Sürme Hassasiyeti	0,02 mm
Tolerance Of Feeding	0,02 mm
Üretim Adet Aralığı	80 - 200 d/d
The Range of Forming Speed	80 - 200 d/d
Pres	10 Ton
Press	10 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	3.7 Kw
Engine	3.7 Kw
Ağırlık	3 Ton
Weight	3 Tonnes
Ebatlar	1300 x 2200 x 2600 mm
Sizes	1300 x 2200 x 2600 mm

www.ikramakina.com.tr

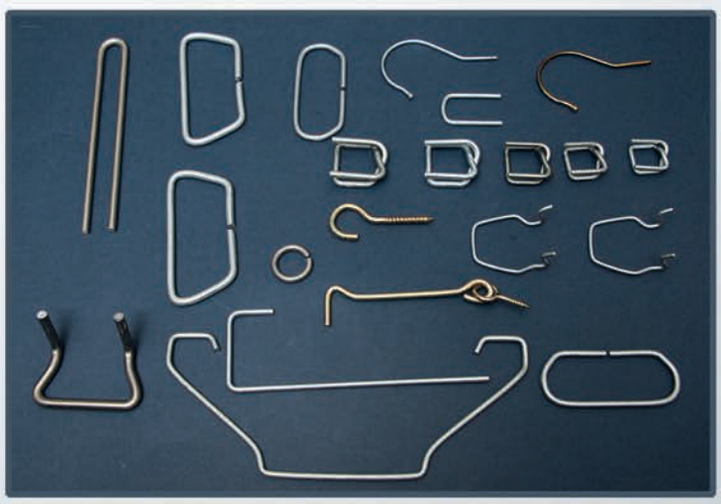
İKRA MAKİNA

IPM - 1500

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-1500
Tel Sürme Boyu	Servo
Max. Lenght of Wire	Servo
Tel Sürme Hassasiyeti	2-5 mm
Tolarence of Wire Feeding	2-5 mm
Üretim Adet Aralığı	60/120 d/d
The Range of Forming Speed	60/120 d/d
Yağlama	Otomatik
Lubrication	Automatic
Motor	4.5 Kw
Engine	4.5 Kw
Ağırlık	2.8 Ton
Weight	2.8 Tonnes
Ebatlar	1300 x 2200 x 2400 mm
Sizes	1300 x 2200 x 2400 mm



İKRA MAKİNA

IPM - 1500 M

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-1500 M
Sac Sürme Boyu	Servo
Length Of Feeding	Servo
Maksimum Sac Genişliği	60 mm
Max. Width of strip	60 mm
Sac Sürme Hassasiyeti	0,2 mm
Tolerance Of Feeding	0,2 mm
Üretim Adet Aralığı	60/200 d/d
The Range of Forming Speed	60/200 d/d
Yağlama	Otomatik
Lubrication	Automatic
Motor	4.5 Kw
Engine	4.5 Kw
Ağırlık	2.8 Ton
Weight	2.8 Tonnes
Ebatlar	1300 x 2200 x 2400 mm
Sizes	1300 x 2200 x 2400 mm

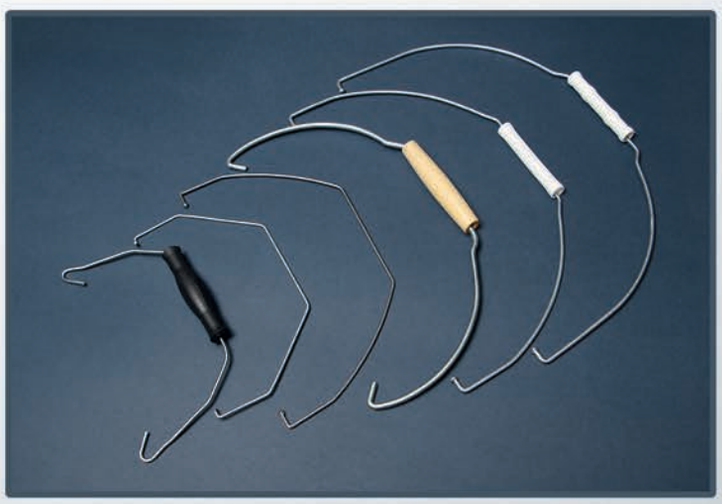
İKRA MAKİNA

IPM - 1500 PH

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM-1500 PH
Tel Sürme Boyu	Servo
Length Of Feeding	Servo
Maksimum Tel Çapı	5 mm
Max. Wire Size	5 mm
Tel Sürme Hassasiyeti	0,10 mm
Tolarence of Feeding	0,10 mm
Üretim Adet Aralığı	40/80 d/d
The Range of Forming Speed	40/80 d/d
Yağlama	Otomatik
Lubrication	Automatic
Motor	5.5 Kw
Engine	5.5 Kw
Ağırlık	3.5 Ton
Weight	3.5 Tonnes
Ebatlar	1500 x 2200 x 2600 mm
Sizes	1500 x 2200 x 2600 mm

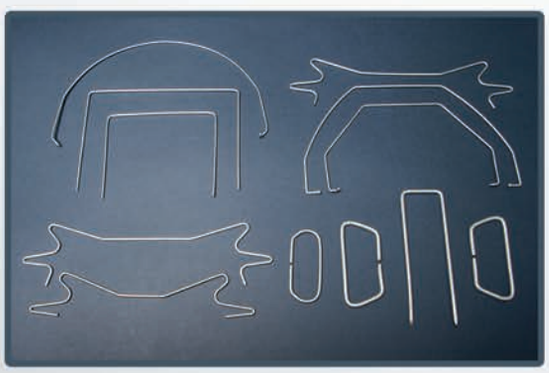


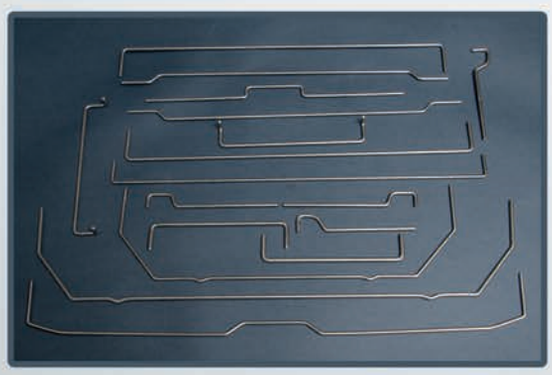
İKRA MAKİNA

IPM - 1500 L

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines





MODEL	IPM-1500 L
Sac Sürme Boyu	Servo
Length Of Feeding	Servo
Maksimum Tel Çapı	5 mm
Max. Wire Size	5 mm
Tel Sürme Hassasiyeti	0,10 mm
Tolarence of Feeding	0,10 mm
Üretim Adet Aralığı	60/120 d/d
The Range of Forming Speed	60/120 d/d
Pres	10 Ton
Press Stroke	10 Tonnes
Yağlama	Otomatik
Lubrication	Automatic
Motor	4.5 Kw
Engine	4.5 Kw
Ağırlık	3.5 Ton
Weight	3.5 Tonnes
Ebatlar	1500 x 2200 x 3000 mm
Sizes	1500 x 2200 x 3000 mm

İKRA MAKİNA

IPM - WB 12

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IPM - WB 12
Capacity Soft Wire	5-12 mm
Kapasite Yumuşak Tel	5-12 mm
Capacity Hard Wire	4-9 mm
Kapasite Sert Tel	4-9 mm
Power	3 Phase AC 400 V
Güç	3 Faz AC 400 V
Total Installed Power	21 Kw
Toplam Elektrik Gücü	21 Kw
Sizes	4200x2000x2500 mm
Ölçüler	4200x2000x2500 mm
Weight	3 Ton
Ağırlık	3 Tonnes
Servo Axis	3 Axis
Servo Eksen	3 Eksen
Wire Feeding	7.5 Kw
Tel Besleme	7.5 Kw
Bending	5 Kw
Büküm	5 Kw
Head Rotation	5 Kw
Kafa Döndürme	5 Kw
Feed Lenght	Unlimited
Besleme Boyu	Limitsiz
Uncoiler	2 Ton
Rulo Tel Açıcı	2 Ton

Specialist of Mechanical Movement...

www.ikramakina.com.tr

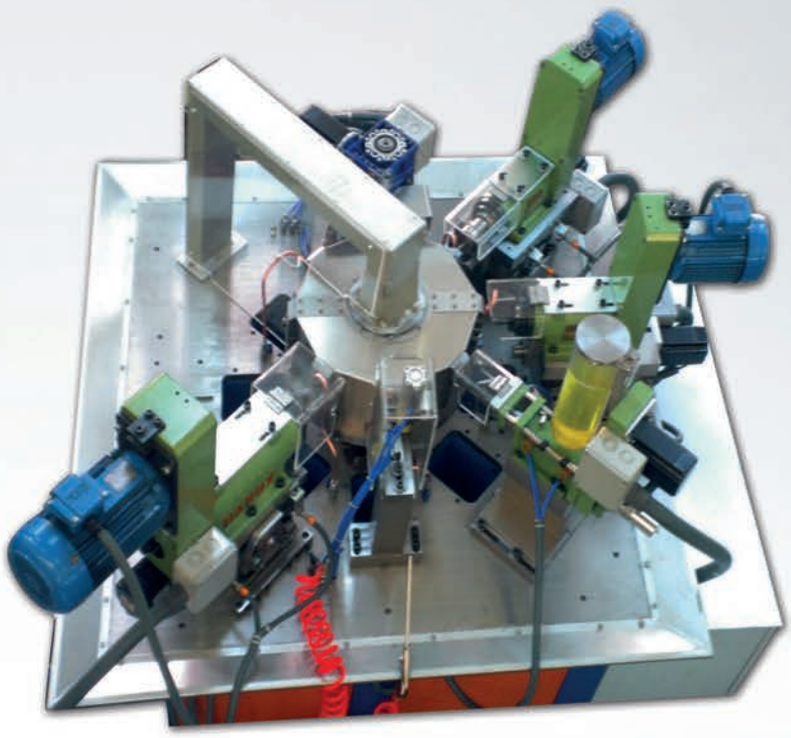
İKRA MAKİNA

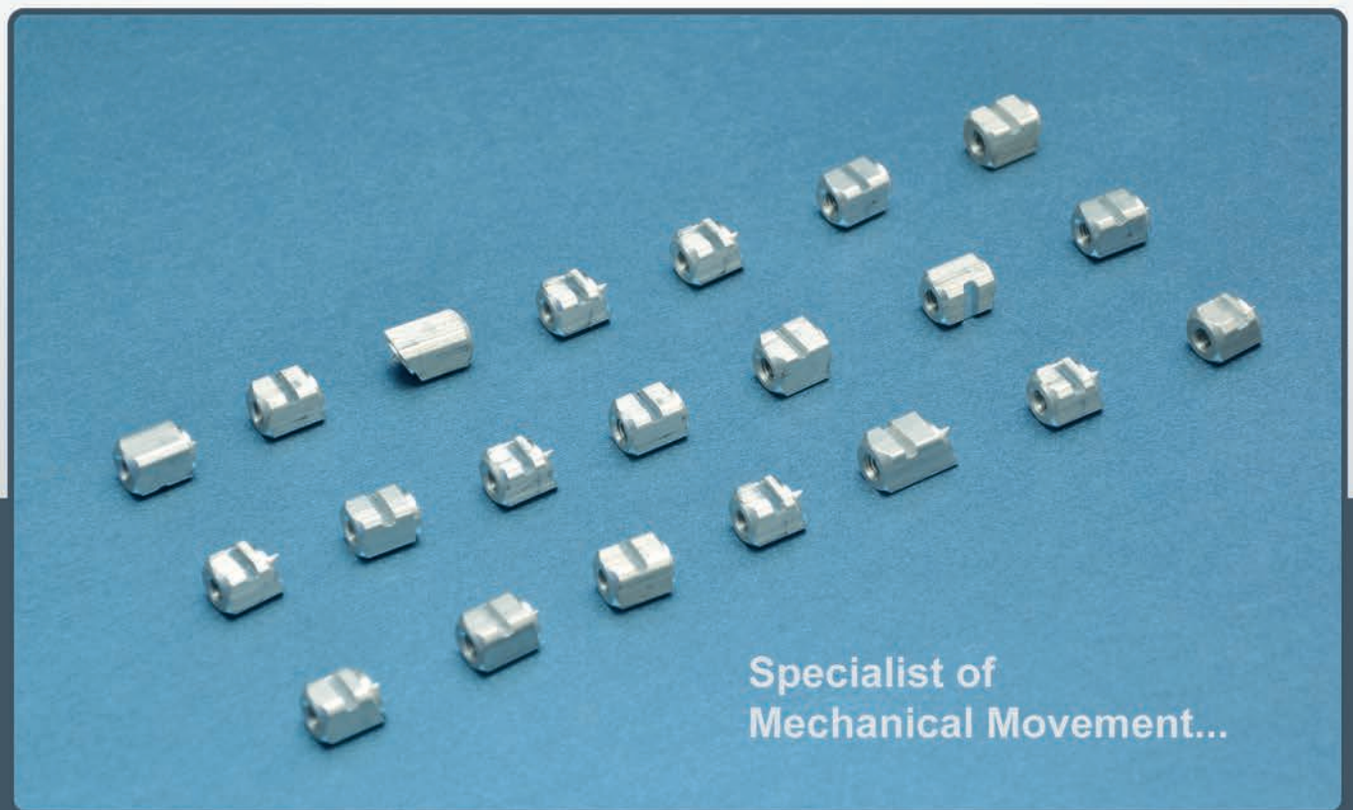
IKM - 800

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

MODEL	IKM 800
Kapasite	İşlem Süresi 2.8 sn
Forming Speed	Prossesing Time 2.8 sc
Çubuk Besleme	Otomatik
Feeding Of Bar	Automatic
Eksen Motorları	Servo Kontrol
Engine Of Axis	Servo Controlled
Soğutucu	Geri Dönüşümlü Boryağ
Cooler	Bor Oil
Ağırlık	2 Ton
Weight	2 Tonnes
Ebatlar	1600 x 1600 x 1800 mm
Sizes	1600 x 1600 x 1800 mm





www.ikramakina.com.tr

İKRA MAKİNA

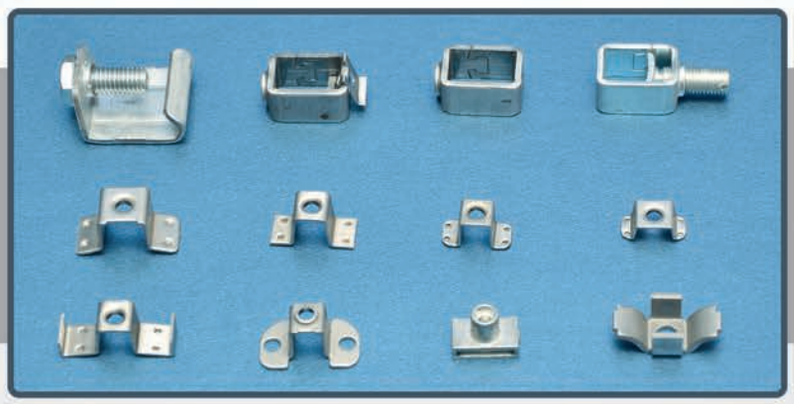
IKD - 500

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

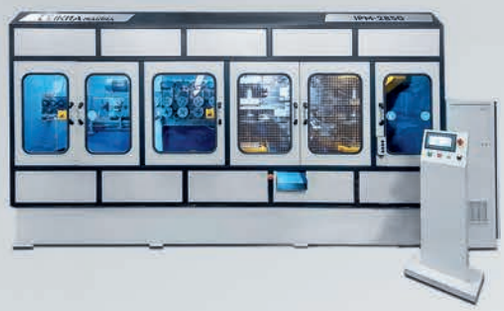
MODEL	IKD 500
Diş Ebat Ölçüleri	M2-M3-M4-M5-M6-M8-M10
Size Range Of Guiding	M2-M3-M4-M5-M6-M8-M10
Üretim Adet Aralığı	30-100 dk./Adet
The Range of Forming Speed	30-100 dk./Pcs.
Motor	1.1 Kw
Engine	1.1 Kw
Ağırlık	800 Kg
Weight	800 Kg
Ebatlar	800 x 800 x 1600 mm
Sizes	800 x 800 x 1600 mm
Besleme Vibratörleri	İş Parçasına Özel Üretilmektedir.
Feeding Vibrators	Customized Production

Not: PLC Kontrol Üniteli Sistem, Kolay Kullanımlı Dokunmatik Ekran.



Specialist of Mechanical Movement...

www.ikramakina.com.tr

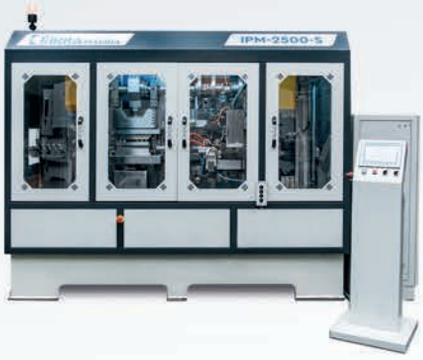


IPM - 2850

IPM - 2650

IPM - 2650 S

IPM - 2500 SW



IPM - 2500 S

IPM - 2500

IPM - 2500 SS

IPM - 2000

IPM - 2200

IPM - 1650

IPM - 1500

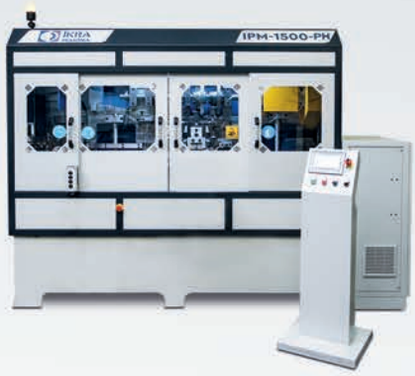
IPM - 1500 M

www.ikramakina.com.tr

Universal Form Sac ve Tel İşleme Makinaları

Universal Strip and Wire Forming Machines

İKRA MAKİNA

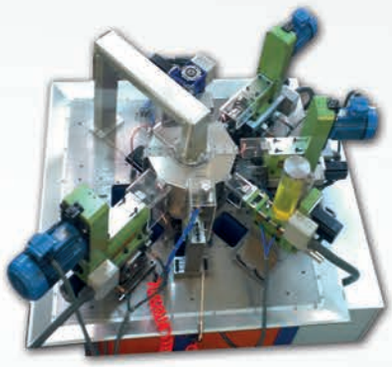


IPM - 1500 PH

IPM - 1500 L

IKD - 500

IPM - WB 12

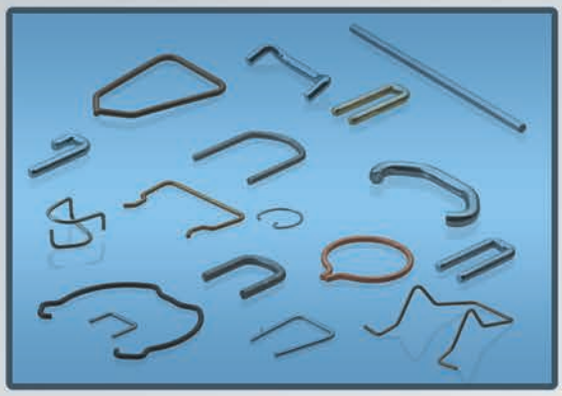


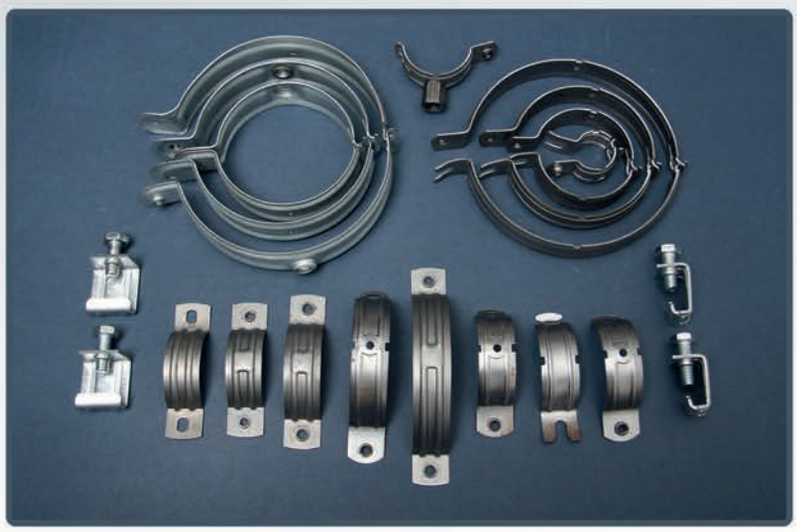
IKM - 800

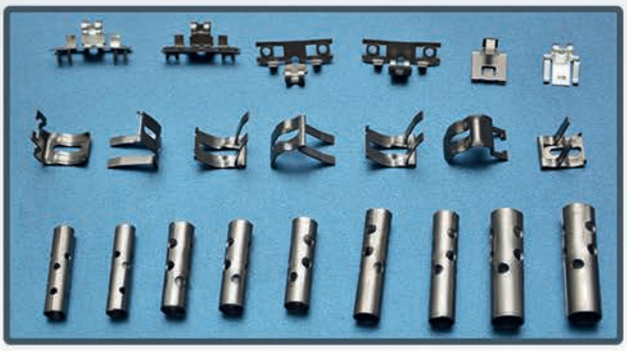
Universal Form Sac ve Tel İşleme Hatları

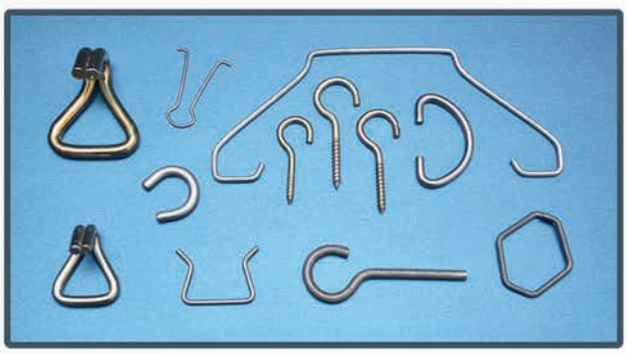
Universal Strip and Wire Forming Lines

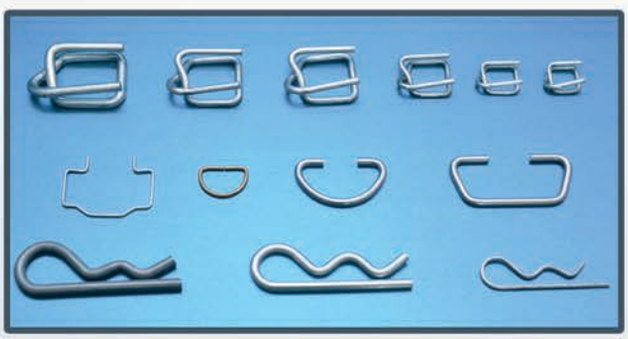
www.ikramakina.com.tr

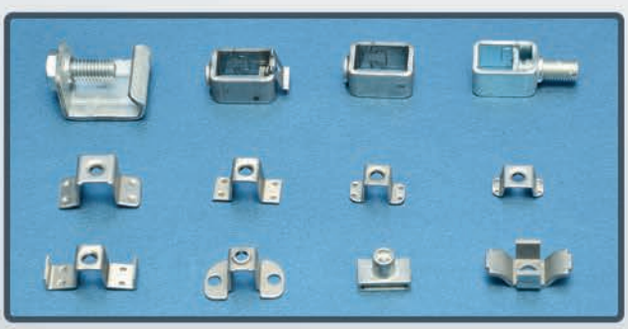






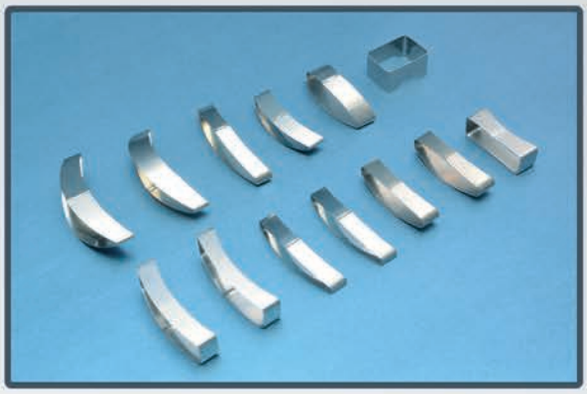


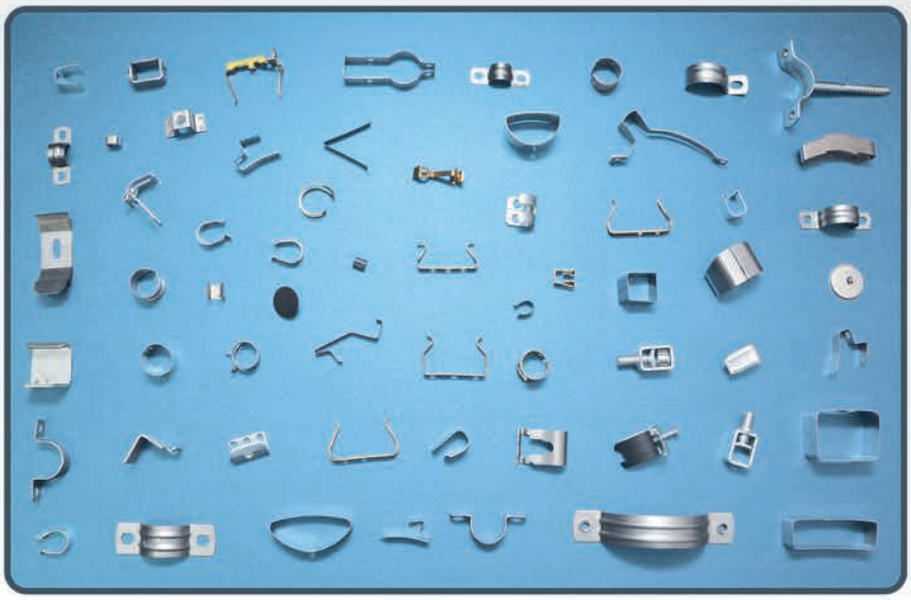


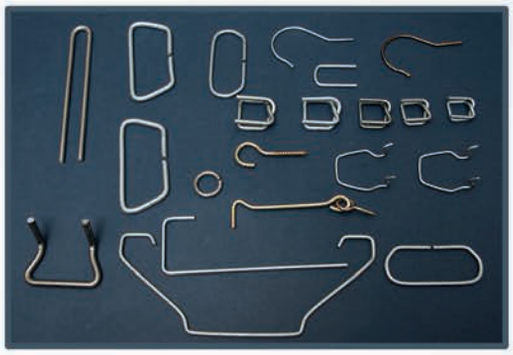


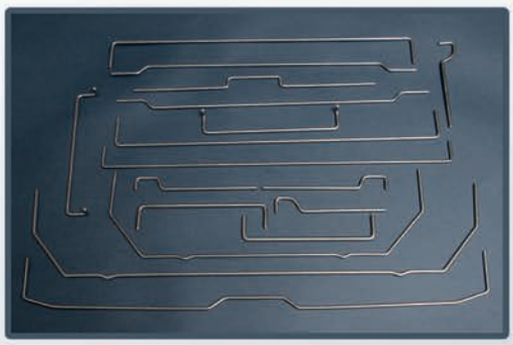
www.ikramakina.com.tr

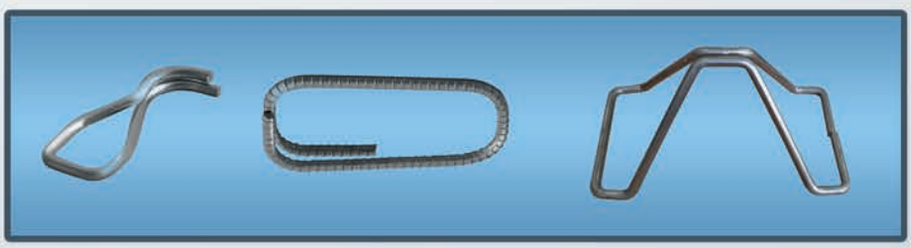
İKRA MAKİNA

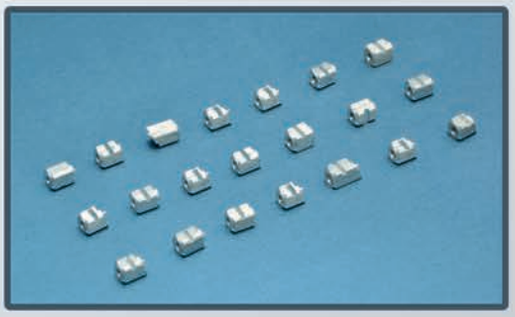












www.ikramakina.com.tr

İKRA MAKİNA

DURANTECH

İKRA MAKİNA SAN ve TİC. A.Ş.

İkitelli Organize Sanayi Bölgesi Başak Mah. Yiğitler Sk.
No: 6/B Başakşehir- İstanbul- TÜRKİYE
Tel : +90 212 485 87 91 - Fax : +90 212 485 87 92
E-mail : info@ikramakina.com.tr - www.ikramakina.com.tr

DURANTECH DIŞ TİC. LTD. ŞTİ.

İkitelli Organize Sanayi Bölgesi Başak Mah. Yiğitler Sk.
No: 6/B Başakşehir- İstanbul- TÜRKİYE
Tel : +90 212 485 87 91 - Fax : +90 212 485 87 92
E-mail : info@durantech.com.tr - www.durantech.com.tr